


SUMMER  WAVE

INSTALLATION AND USER MANUAL

INVERTER SWIMMING POOL HEAT PUMP

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Thank your choosing our product and your trust in our company. To help you get maximum pleasure from using this product, please read this instruction manual carefully and operate strictly according to the user manual before starting the machine, otherwise the machine may be damaged or cause you unnecessary harm.

I. Application

- 1- Set swimming pool water temp efficiently and economically to provide you comfort and pleasure.
- 2- User may choose the model technical parameter according to professional guide, this series of swimming pool heater has been optimized in factory (refer to technical parameter table).

II. Features

- 1- High efficient titanium heat exchanger.
- 2- Sensitive and accurate temp control and water temp display.
- 3- High pressure and low pressure protection.
- 4- Exceeding low temp auto stop protection.
- 5- Temp control compulsory defrosting.
- 6- International brand compressor.
- 7- Easy installation and operation.

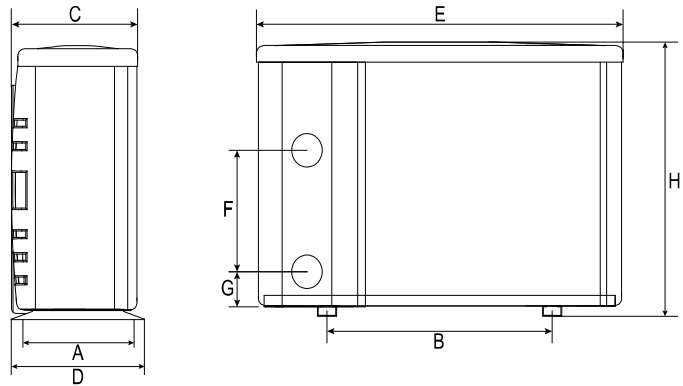
III. Technical Parameter

Model	Summerwave 6.5 Si	Summerwave 8.0 Si	Summerwave 9.0Si	Summerwave 12.5 Si	Summerwave 16.5 Si	Summerwave 20.5 Si	Summerwave 25.0 Si
Advised pool volume(m³)	14~28	20~35	20~40	30~55	35-70	45-85	55-100
Operating air temperature (°C)	0~43						
Performance Condition: Air 26°C, Water 26°C, Humidity 80%							
Heating capacity (kW)	6.5	8.0	9.2	12.5	16.5	20.5	25.0
Performance Condition: Air 15°C, Water 26°C, Humidity 70%							
Heating capacity (kW)	4.5	6.0	7.0	9.0	11.5	14.0	17.0
Rated input power at air 15°C (kW)	0.35~1.0	0.34~1.40	0.34~1.6	0.36~2.0	0.56~2.7	0.6~3.4	0.68~3.95
Rated input current at air 15°C (A)	1.52~4.4	1.48~6.0	1.48~7.0	1.57~8.7	2.43~11.7	2.6~15.0	2.95~17.1
Power supply	230V/1 Ph/50Hz						
Advised water flux (m³/h)	2~4	2~4	3~4	4~6	6~8	8~10	10~12
Water pipe in-out Spec (mm)	50						
Net Dimension LxWxH (mm)	872×349× 654	872×349× 654	872×349× 654	872×349× 654	962×349× 654	962×349× 754	1092×420× 958
Net Weight(kg)	42	46	47	49	60	68	90

Notice:

1. This product can work at air temp 0°C ~ +43°C, efficiency will not be guaranteed out of this range or at low temperatures. Please take into consideration that the pool heater performance and parameters are different under various conditions.
2. Related parameters are subject to adjustment periodically for technical improvement without further notice. For details please refer to nameplate.

IV. Dimension



		UNIT=MM	A	B	C	D	E	F	G	H
MODEL	Summerwave 6.5Si	324	560	330	349	872	330	74	654	
	Summerwave 8.0Si	324	560	330	349	872	250	74	654	
	Summerwave 9.0Si	324	560	330	349	872	250	74	654	
	Summerwave 12.5Si	324	560	330	349	872	290	74	654	
	Summerwave 16.5Si	324	590	330	349	962	350	74	654	
	Summerwave 20.5Si	324	590	325	349	962	350	74	754	
	Summerwave 25.0Si	395	720	392	420	1092	620	74	958	

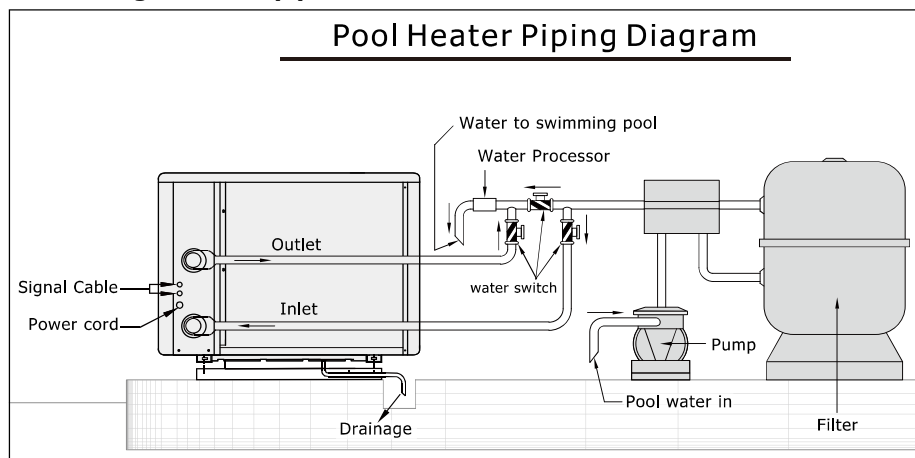
※ Above data is subject to modification without notice.

Note:

The picture above is the specification diagram of the pool heater, for technician's installation and layout reference only. The product is subject to adjustment periodically for improvement without further notice.

V. Installation instruction

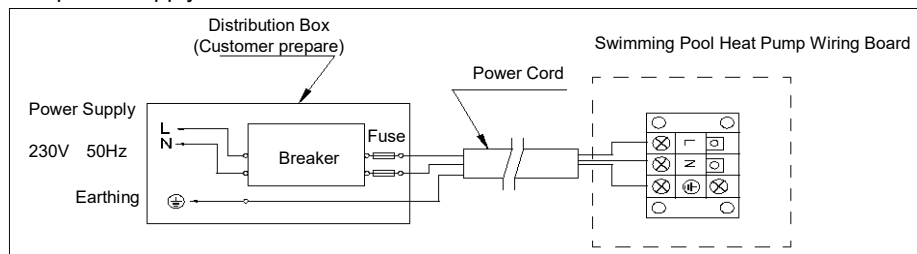
1. Drawing for water pipes connection



(Notice: The drawing is just for demonstration, and layout of the pipes is only for reference)

2. Connecting your power wire

For power supply: 230V 50Hz



Note:

⚠ Must be hard wired, no plug allowed. (In Australia, Summerwave 6.5Si and Summerwave 12.5Si has plug as optional).

⚠ The swimming pool heater must be earthed well.

3. Electric Wiring Diagram

Options for protecting devices and cable specification

MODEL		Summerwave 6.5 Si	Summerwave 8.0 Si	Summerwave 9.0Si	Summerwave 12.5 Si	Summerwave 16.5 Si	Summerwave 20.5 Si	Summerwave 25.0 Si
Breaker	Rated Current A	8.0	9.5	11.5	15.0	18.0	23.0	25.0
	Rated Residual Action Current mA	30	30	30	30	30	30	30
Fuse A		8.0	9.5	11.5	15.0	18.0	23.0	25.0
Power Cord (mm ²)		3×1.5	3×1.5	3×2.5	3×2.5	3×4	3×4	3×6
Signal cable (mm ²)		3×0.5	3×0.5	3×0.5	3×0.5	3×0.5	3×0.5	3×0.5

※ Above data is subject to modification without notice.

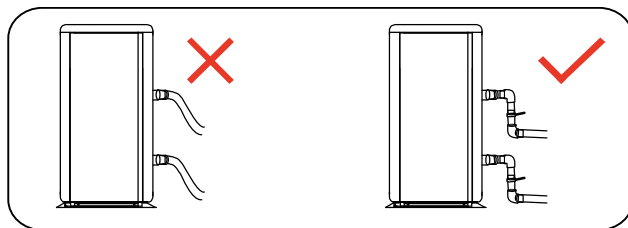
Note: The above data is adapted to power cord ≤ 10m. If power cord is > 10m, wire diameter must be increased. The signal cable can be extended to 50m at most.

4. Installation instruction and requirement

The heat pump must be installed by a professional person, otherwise the heat pump might be damaged and risky users safety.

A. Installation

1) The inlet and outlet water unions can't bear the weight of soft pipes. The heat pump must be connected with hard pipes!

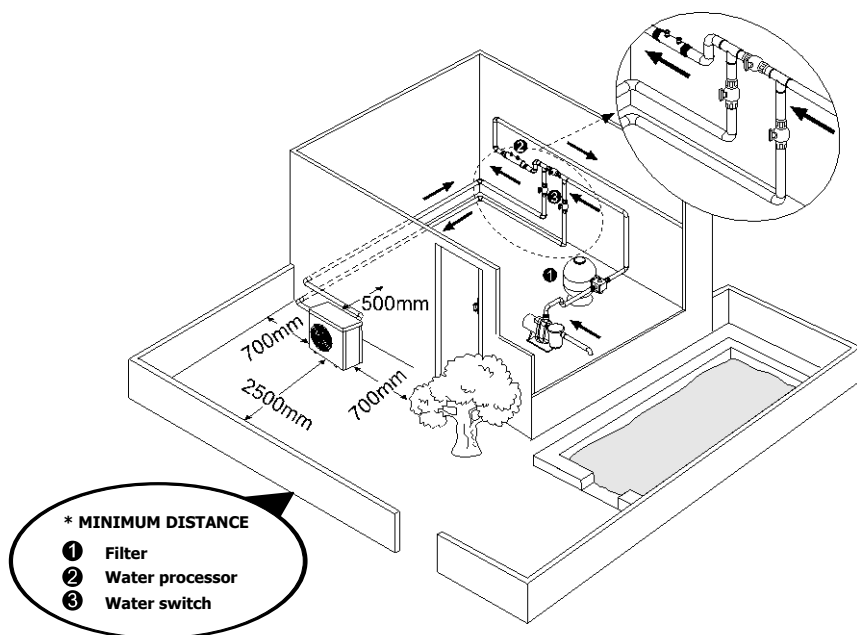


2) In order to guarantee the heating efficiency, the water pipe length should be ≤10m between the pool and the heat pump.

B. Installation instruction

1) Location and size

⚠ The heat pump should be installed in a place with good ventilation



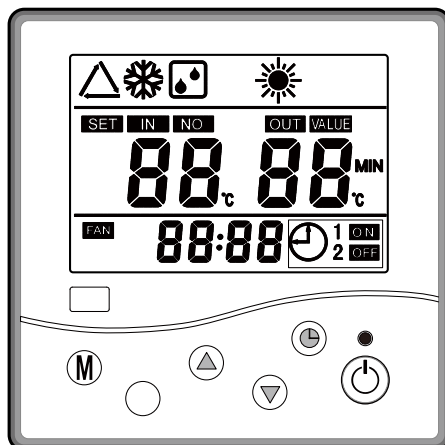
- 2) The frame must be fixed by bolts (M10) to concrete foundation or brackets. The concrete foundation must be solid.
- 3) Please don't stack substances that will block air flow near inlet or outlet area, and there is no barrier within 50cm behind the main machine, or the efficiency of the heater can be reduced or even stop.
- 4) When the machine is running, there will be condensation water discharged from the bottom. Connect drainage nozzle (accessory) into the hole under the machine and clip it in, then connect the clear plastic pipe to drain the condensation water away.

C. Wiring

- 1) Connect to appropriate power supply, the voltage should comply with the rated voltage of the products.
- 2) Earth the machine well.
- 3) Wiring must be handled by a professional technician according to the circuit diagram.
- 4) Set leakage protector according to the local code for wiring (leakage operating current $\leq 30\text{mA}$).



D. Switch on after finishing all wiring construction and re-checking.

VI. Operation instruction



SYMBOL	DESIGNATION	OPERATION
	Power ON/OFF	Press to power on or off the heat pump
	Up/ Down	Press to set desired water temperature
	Heat/Cool/Auto	Press to select cooling, heating and auto (some models will heat only)
	Fan	Press to select Smart/Silence mode Smart mode:100%-20% capacity Silence mode:80%-20% capacity

Note:




- ✧ You may set the desired water temperature from 12 to 40°C.
- ✧ The  on the right shows the inlet water temperature. The  on the left shows the outlet water temperature.
- ✧ After you turn on the heat pump, the fan will start to run in 3 minutes. In another 30 seconds, the compressor will start to run.


2.2.1 Status on the display

 Auto Mode  Defrost Mode  Heating Mode  Cooling Mode

 Timer ON/OFF

2.2.2. Time setting











- Press  for 5 seconds to enter time setting. 88:88 is flashing on the display
- Press  and  to adjust the time (fast adjusting by continuous pressing).

Then, press  to confirm and exit.

- In the time setting mode, if no operation for 30 seconds, the previous setting will be lost and exit automatically.

2.2.3. Timer on and off


NOTE: Do not set timer unless a separate dedicated water pump is going to be used.



- Press the  for 10 seconds to enter the timer setting. The "ON" will be flashing to enter the Timer ON setting. Press the  and  to adjust Timer ON time. You can choose Timer on (Display: ON), or Repeat Timer ON (display: 1 ON) by pressing . Then press  to confirm
- When the "ON" stops flashing, and "OFF" is flashing, you enter the Timer OFF mode. Press the  and  to adjust Timer OFF time. You can choose Timer OFF (Display: OFF), or Repeat Timer OFF (display: 2 OFF) by pressing . Then press  to confirm
- After entering the Time ON/OFF setting, press  directly without adjusting

the time to cancel the relevant Timer setting.



- Exit automatically if no operation for 30 seconds in the Timer ON/OFF mode,

2.2.4 Silence mode

- The Smart mode as default will be activated when the machine is tuned on and the display shows .

- When machine is on, press “” button to enter the Silence mode.  will be lit. Press “” again to exit.

2.2.5 Compulsory defrost

- When the machine is on heating and the compressor is working continuously for 10 minutes, press both “” and “” buttons for 5 seconds to start compulsory defrost. (Note: the break between compulsory defrost needs to be more than 30 minutes.)
- The symbol of defrost is twinkling when machine is compulsory or auto defrost.
- The period and ending of compulsory defrost is the same as auto defrost.

VII. Testing

1. Inspection before use

- A. Check installation of the whole machine and the pipe connections according to the pipe connecting drawing;
- B. Check the electric wiring according to the electric wiring diagram and earthing connection;
- C. Make sure that the main machine power switch is off;
- D. Check the temperature setting;
- E. Check the air inlet and outlet.

2. Trial

- A. The user must "Start the water Pump before the Machine will start. The Machine will detect the water flow and start when it is ready.
- B. The user should start the pump, check for any leakage of water and then set suitable temperature.
- C. In order to protect the swimming pool heater, the machine is equipped with a time lag starting function, when starting the machine, the blower will run 1 minutes earlier than the compressor;
- D. After the swimming pool heater starts up, check for any abnormal noise from the machine.

VIII. Precautions

1. Attention

- A. Set proper temperature in order to get comfortable water temperature to avoid overheating or overcooling;
- B. Do not place items that can block air flow near inlet or outlet area, or the efficiency of the heater will be reduced or even stop.
- C. Do not put hands into outlet of the swimming pool heater, and do not remove the screen of the fan at any time.
- D. If there are abnormal conditions such as noise, smell, smoke and electrical leakage, please switch off the machine immediately and contact the local dealer. Don't try to repair it yourself.
- E. Don't use or stock combustible gas or liquid such as thinners, paint and fuel to avoid fire.
- F. In order to optimize the heating you can install heat insulation on pipes between swimming pool and the heater. During running period of the swimming pool heater, please use a recommended cover on the swimming pool.
- G. Connecting pipes of the swimming pool and the heater should be $\leq 10\text{m}$, or the heating effect of the heater cannot be ensured.
- H. This series of machines can achieve high efficiency with air temperature of **+15°C~+25°C**.

2. Safety

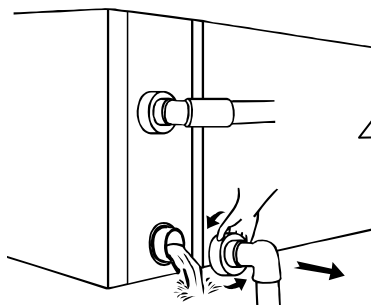
- A. Please keep the main power supply switch far away from the children.
- B. When a power cut happens during running, and later the power is restored, the heater will start up automatically. So please switch off the power supply when there is a power cut, and reset temp when power is restored.
- C. Please switch off the main power supply in lightning and storm weather to prevent from machine damage that caused by lightning;
- D. If the machine is stopped for a long time, please cut off the power supply and drain water clear of the machine by opening the tap of inlet pipe.

IX. Maintenance

Caution: Danger of electric shock

“Cut off” power supply of the heater before cleaning, examination and repairing

- A. In winter season when you don't swim:
 - 1. Cut off power supply to prevent any machine damage
 - 2. Drain water clear of the machine.



!!Important:

Unscrew the water nozzle of inlet pipe to let the water flow out.
When the water in machine freezes in winter season, the titanium heat exchanger may be damaged.

- 3. Cover the machine body when not in use.

- B. Please clean this machine with household detergents or clean water, NEVER use gasoline, thinners or any similar fuel.
- C. Check bolts, cables and connections regularly.

X. Trouble shooting for common faults

FAILURE	REASON	SOLUTION
Heat pump doesn't run	No power	Wait until the power recovers
	Power switch is off	Switch on the power
	Fuse burned	Check and change the fuse
	The breaker is off	Check and turn on the breaker
Fan running but with insufficient heating	evaporator blocked	Remove the obstacles
	Air outlet blocked	Remove the obstacles
	3 minutes start delay	Wait patiently
Display normal, but no heating	Set temp. too low	Set proper heating temp.
	3 minutes start delay	Wait patiently
If above solutions don't work, please contact your installer with detailed information and your model number. Don't try to repair it yourself.		

Note:

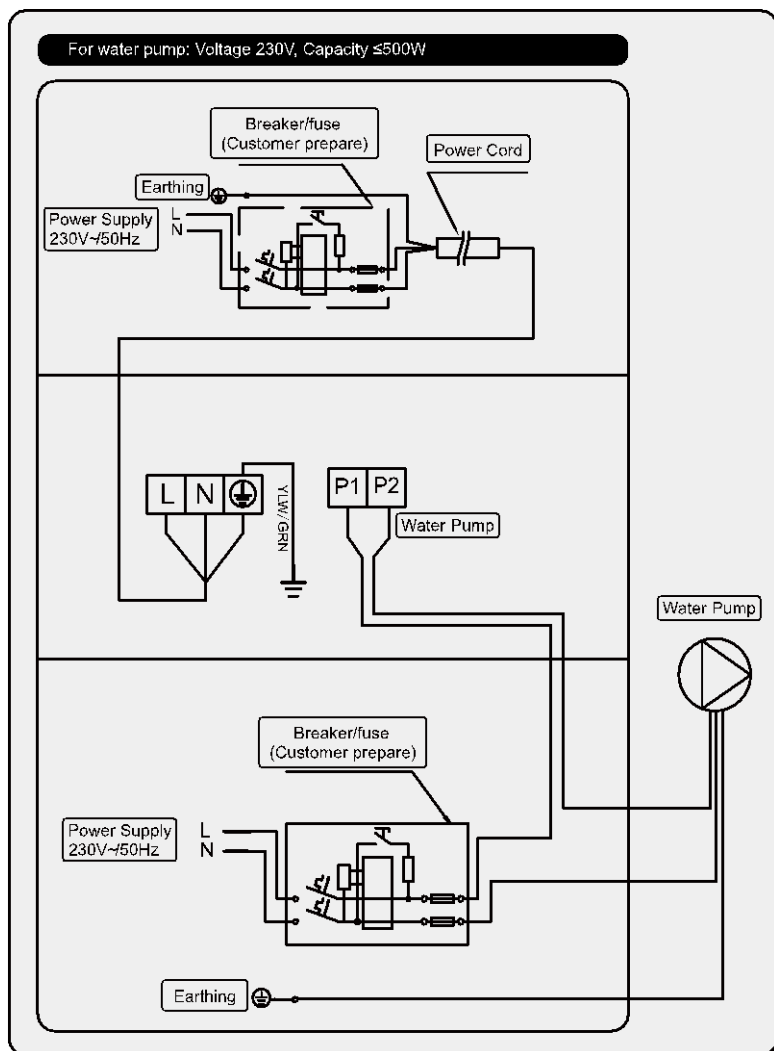
If the following conditions happen, please stop the machine immediately, and cut off the power supply immediately, then contact your dealer:

- a) Inaccurate switch action;
- b) The fuse is frequently broken or leakage circuit breaker jumped.

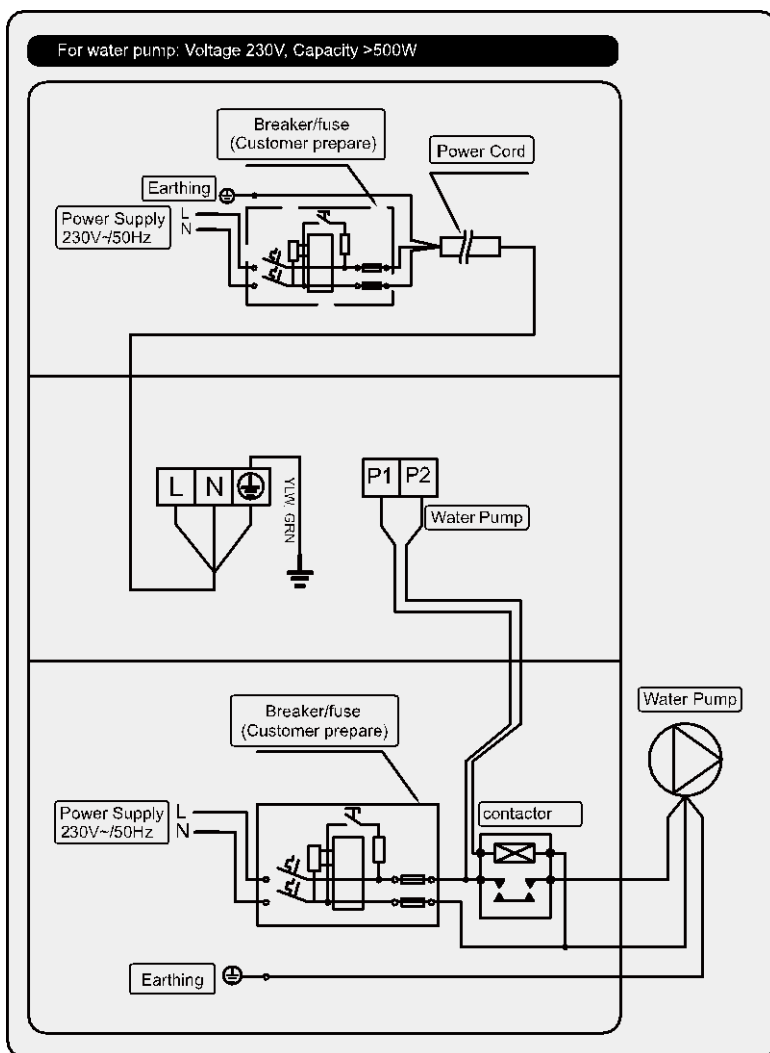
Failure code

NO.	DISPLAY	NOT FAILURE DESCRIPTION
1	E3	No water protection
2	E5	Power supply excesses operation range
3	E6	Excessive temp difference between inlet and outlet water(Insufficient water flow protection)
4	Eb	Ambient temperature too high or too low protection
5	Ed	Anti-freezing reminder
NO.	DISPLAY	FAILURE DESCRIPTION
1	E1	High pressure protection
2	E2	Low pressure protection
3	E4	3 phase sequence protection (three phase only)
4	E7	Water outlet temp too high or too low protection
5	E8	High exhaust temp protection
6	EA	Evaporator overheat protection (only at cooling mode)
7	P0	Controller communication failure
8	P1	Water inlet temp sensor failure
9	P2	Water outlet temp sensor failure
10	P3	Gas exhaust temp sensor failure
11	P4	Evaporator coil pipe temp sensor failure
12	P5	Gas return temp sensor failure
13	P6	Cooling coil pipe temp sensor failure
14	P7	Ambient temp sensor failure
15	P8	Cooling plate sensor failure
16	P9	Current sensor failure
17	PA	Restart memory failure
18	F1	Compressor drive module failure
19	F2	PFC module failure
20	F3	Compressor start failure
21	F4	Compressor running failure
22	F5	Inverter board over current protection
23	F6	Inverter board overheat protection
24	F7	Current protection
25	F8	Cooling plate overheat protection
26	F9	Fan motor failure
27	Fb	Power filter plate No-power protection
28	FA	PFC module over current protection

XI. Appendix 1: Heating priority (Optional)

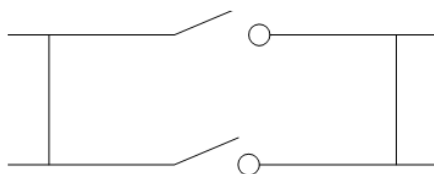


XII. Appendix 2: Heating priority (Optional)



Parallel connection with filtration clock

A: Water pump timer



B: Water pump wiring of Heat Pump

Note: The installer should connect A parallel with B (as above picture). To start the water pump, condition A or B is connected. To stop the water pump, both A and B should be disconnected.

